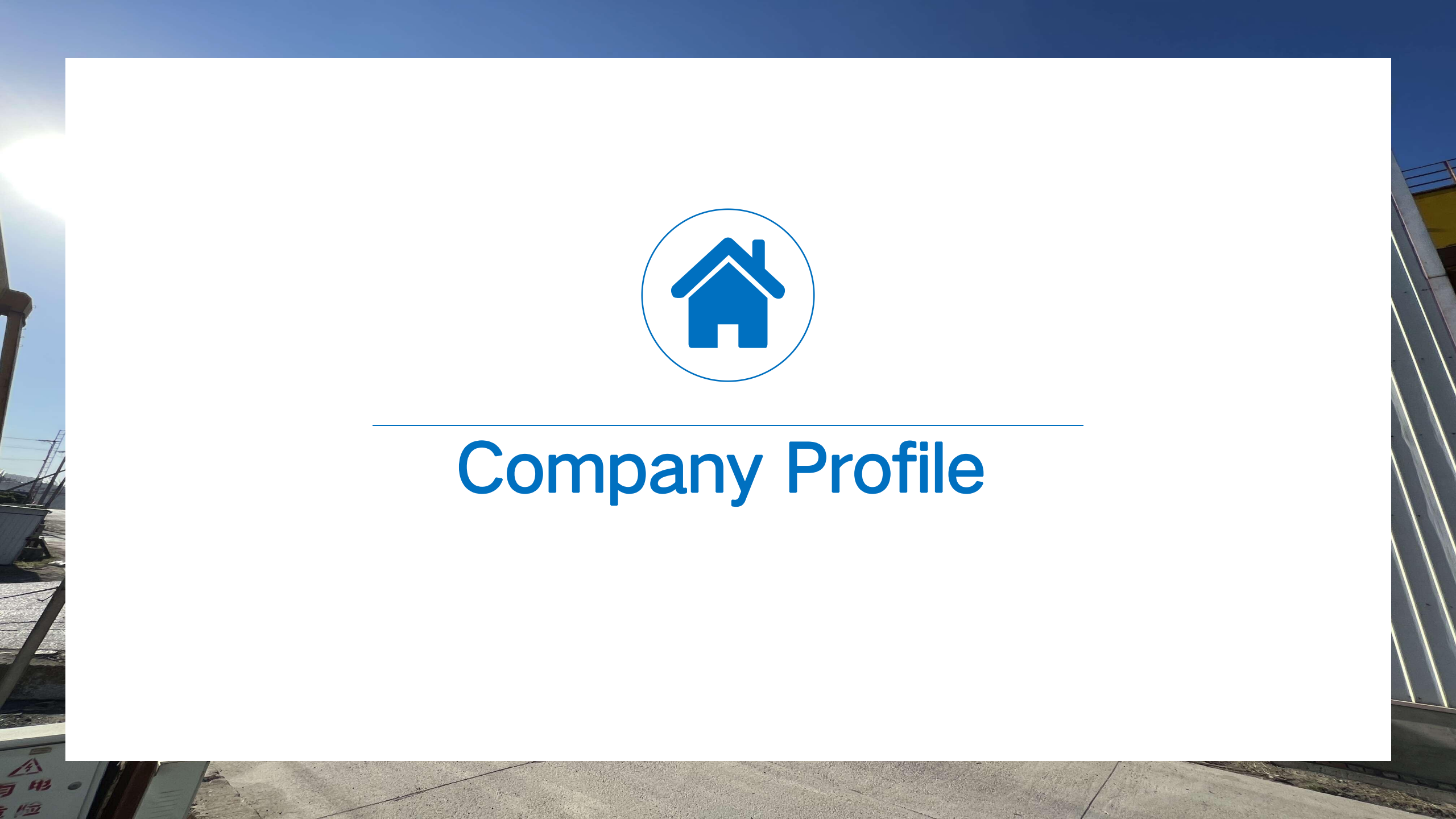



ROYAL BUILD THE WORLD

Integrity • Value • Global Reach



# Company Profile

# ROYAL GROUP Corporate Milestones

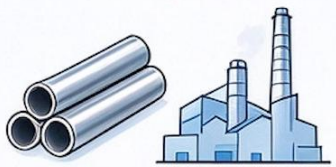
## 2012–2026 Growth Timeline

**2012**



Founded in Tianjin, focusing on steel international trade

**2016**



Tianjin steel pipe plant opened, daily capacity: 1,500 tons

**2021**



Global expansion, Americas as core strategic market

**2022**



US branch founded; 10th anniversary, 500+ employees, full departments

**2024**



Guatemala branch & steel structure plant, daily capacity: 500 tons

**2026**



Costa Rica branch founded; HQ over 1,000 employees, Major Projects Department launched

# Company Profile

Headquarters: ROYAL SUPPLY (TIANJIN) CO., LTD

Add:Kangsheng Plaza, Wuqing District, Tianjin, China.

USA Branch Company: Royal USA Group LLC

Add:154 Goat Rock Rd, Fortson, GA 31808, USA.

Guatemala Branch Company: Royal Guatemala S.A.

Add:Zona Pradera Business Complex, Blvd Los Próceres 24-69, 18th St, Zone 10, Guatemala.

Costa Rica Branch Company:Royal integra steel Costa Rica S.A.

Add:Palmares, Alajuela Province, Costa Rica.

Production Lines:

150,000㎡-Steel Pipe Production Line in Tianjin City.

100,000㎡-Steel Structure Production Lines in Tianjin City.

Authorized Tier-1 Agent for HBIS – Steel Plates

Authorized Tier-1 Agent for Maanshan Iron & Steel – W-Beam H Beam, Angle Iron.

Authorized Tier-1 Agent for Laiwu Steel – Steel Plates, W-Beam H Beam, Angle Iron.

# China Headquarters














# United States and Guatemala Offices
















ROYAL BUILD THE WORLD

# Certificates--ROYAL GROUP



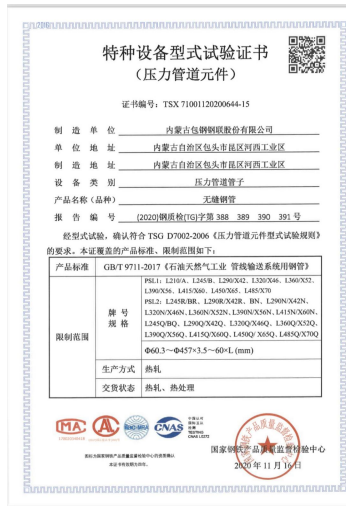


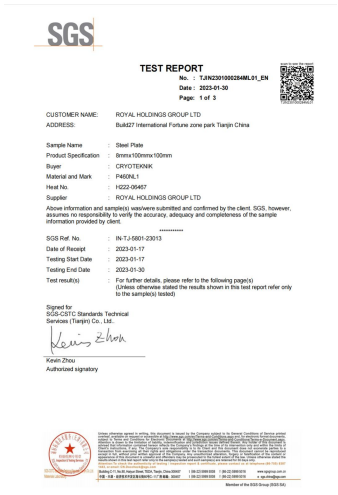


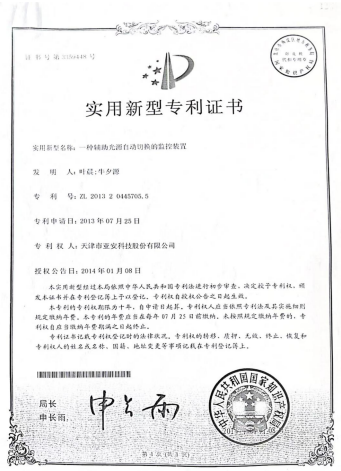






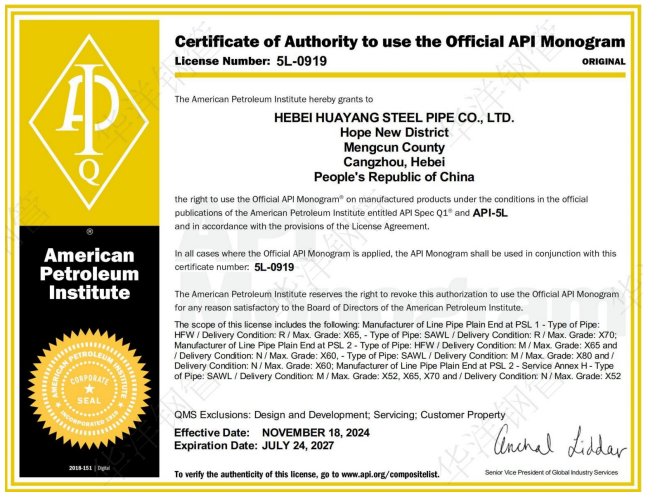









**API 5L, ISO 9001, ISO 45001, ISO 14001, Vice President Organization of Tianjin Chamber of Commerce, 3A Grade Quality and Service, SGS, TUV, Technology Patent, etc.**



# Steel Pipes

# Steel Pipe---ROYAL GROUP













# Steel Pipes Grade&Size

Electric Resistance Welded Pipe (ERW)/High Frequency Welded Pipe (HFW)

## Standard

API 5L GR.B -X80 PSL1 PSL2

API 5CT H40 J55 K55 L80-1 N80 P110

ASTM A53 GR.A GR.B/A252 GR.1 GR.2 GR.3

EN10219 10210 10217 10255

S235JRH S275JRH S275J0H S275J2H S355J0H S355J2H S355K2H

## Size

Outside Diameter: 21.3-660mm  Wall Thickness 1.0-19.05mm



# Steel Pipes Grade&Size

Spiral Submerged Arc Welded Pipe (SSAW)/

Helical Submerged Arc Welded Plpe (SAWH)

Standard

API5L GR.B-X100 PSL1 PSL2

ASTM A53 GR.A GR.B /A252 GR.1 GR.2 GR.3

EN10219 10210 10217 10255

S235JRH S275JRH S275J0H S275J2H S355J0H S355J2H

Size

Outside Diameter : 219.1-2540mm  Wall Thickness 5.0-25.4mm



# Steel Pipes Grade&Size

## Seamless Steel Pipe

### Standard

API 5L GR.B-X80 PSL1 PSL2

API 5CT J55-P110

ASTM A53 GR.A GR.B /A106 GR.A GR.B GR.C/A333 GR.1 GR.6/A210 GR.A GR.C/A192/A179/A213 T11-T91/ASTM A335 P11-P92

EN10297 10210 10216-1 10216-2

### Size

Outside Diameter: 21.3-1200mm

Wall Thickness 1.5-200mm



# Steel Pipes Grade&Size

## Anti Corrosion Coating (External & Internal)

Standard

DIN 30670/30671

AWWA C213/C222

NF A49-710

CAN CSA 21 20

NF A49-709

API RP 5L2



# Steel Pipes Grade&Size

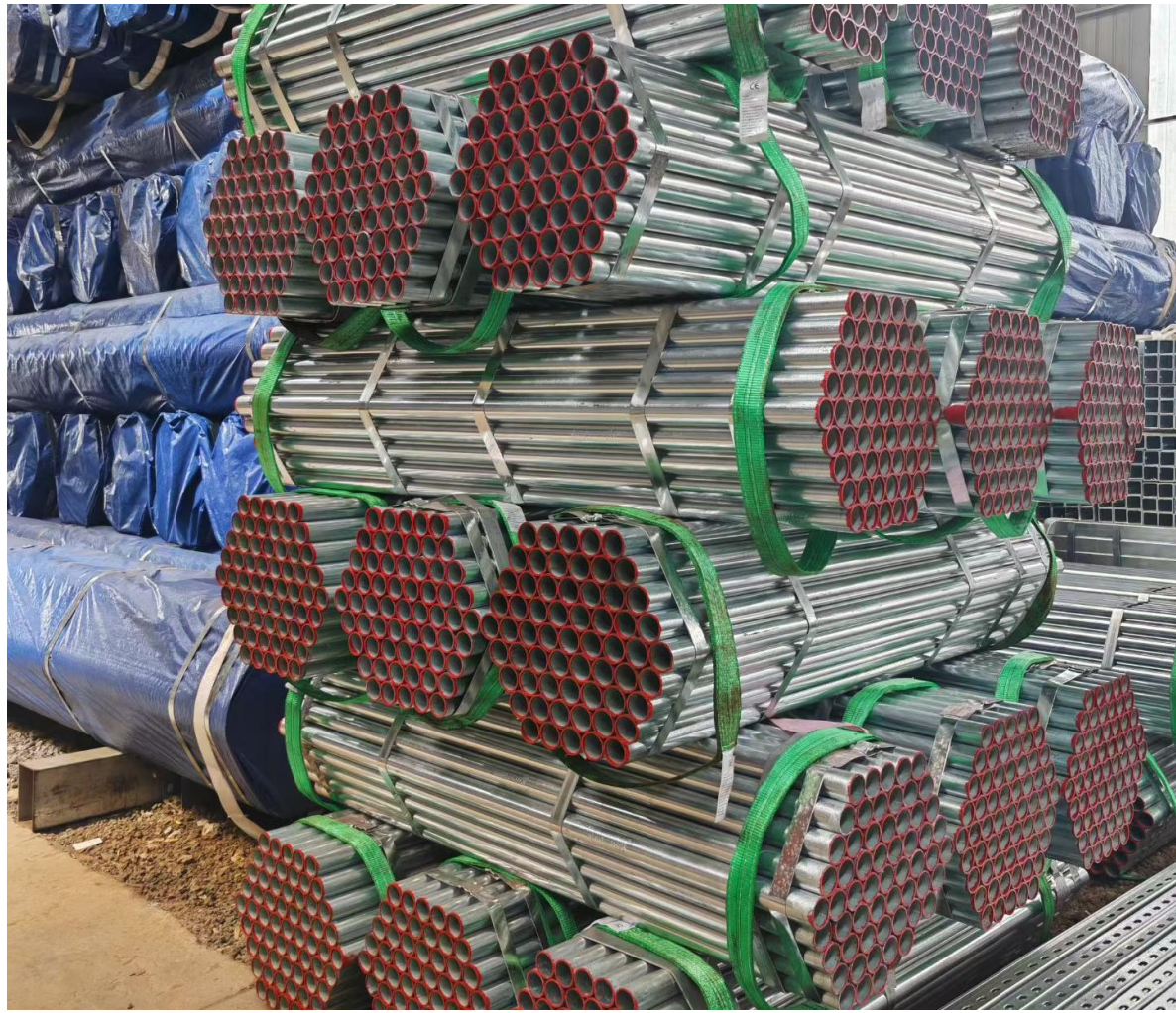
Galvanized Welded Steel Pipe (Z60-Z500)

## Standard

ASTM A53 GR.A GR.B /A500 GR.A GR.B GR.C EN10219 10255 S235JRH S275JRH S275J0H S275J2H S355J0H

## Size

Outside Diameter: 21.3-660mm  Wall Thickness 1.0-19.05mm



# Steel Pipes Grade&Size

Hollow Section

Standard:

ASTM A53 GR.A GR.B I A500 GR.A GR.B GR.C EN10219 10210 S235JRH S275JRH S275JOH S355JRH S355JOH S355J2H S355K2H JIS G3466

Size:

Flat Dimension: 10-500mm Wall Thickness 0.5-30mm Length: 6m--19m



# Production line of steel pipes

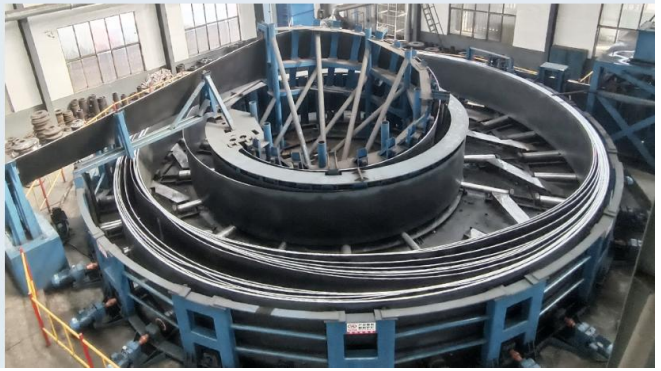
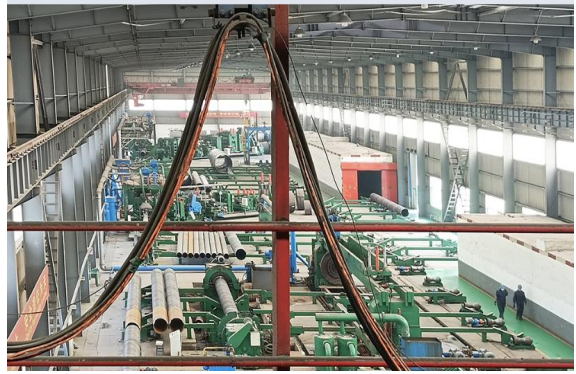






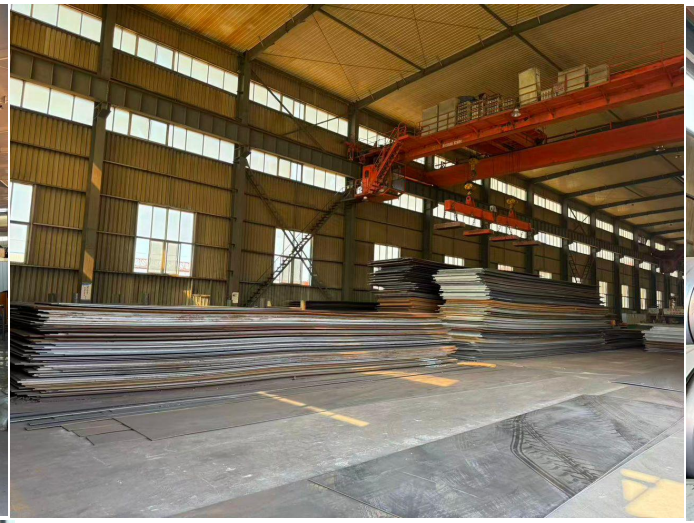


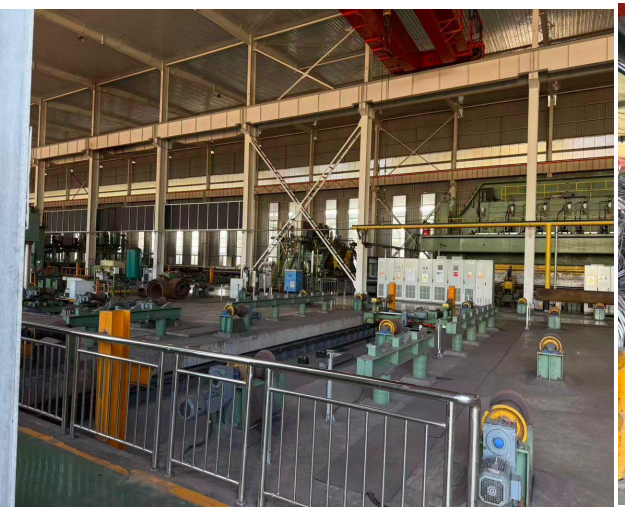
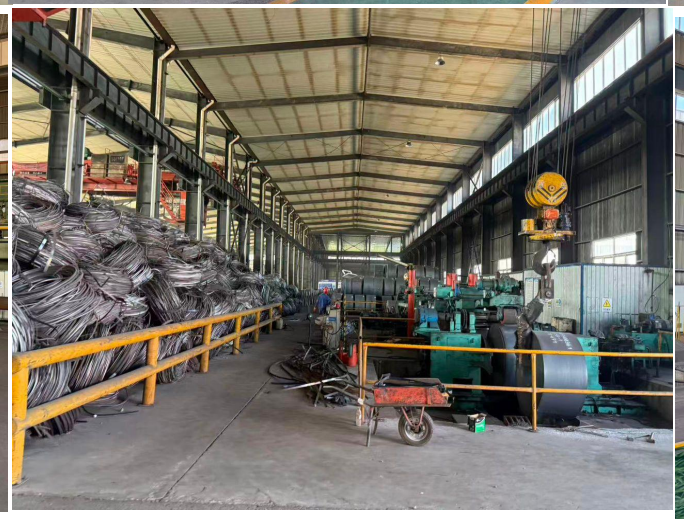


# Raw material stock of steel pipes







# Steel pipes for bridge and port piling













# Land truck transportation of steel pipes

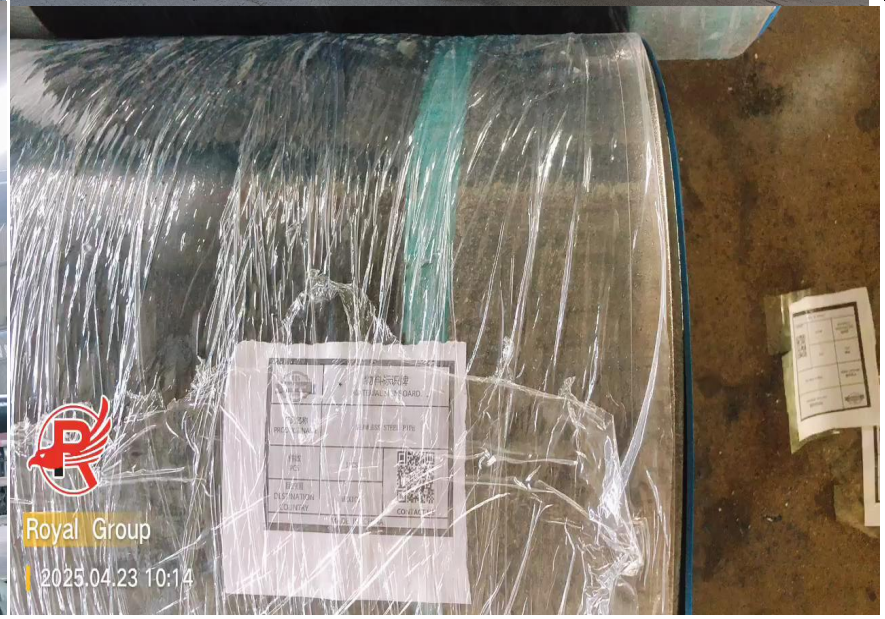








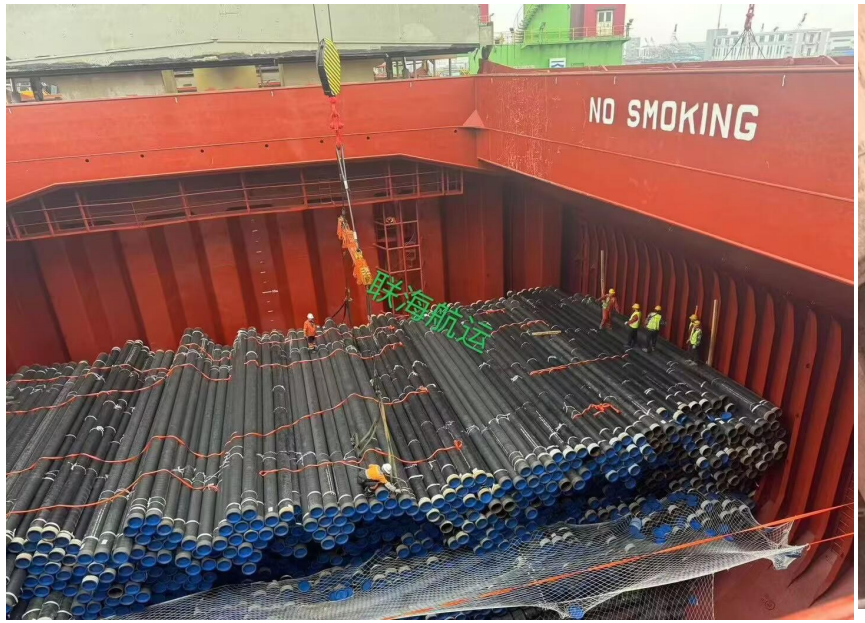


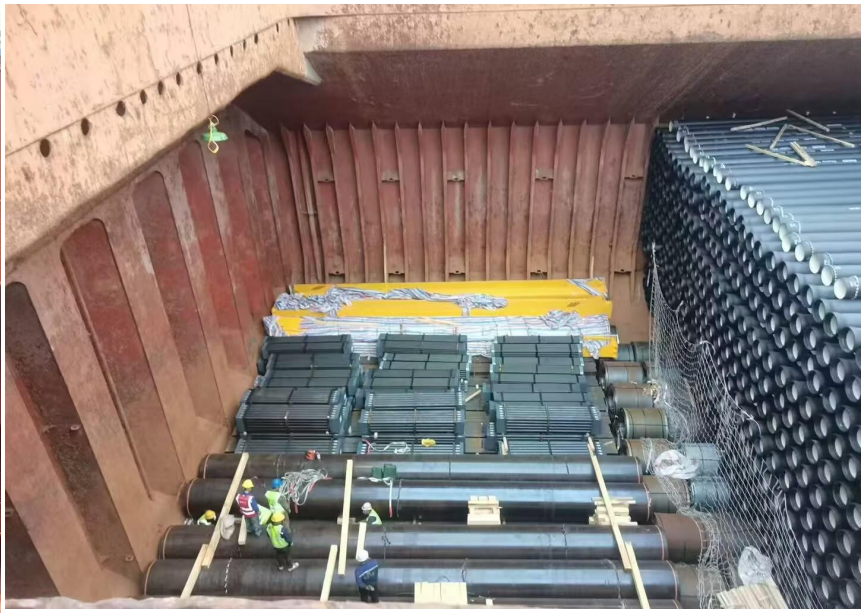


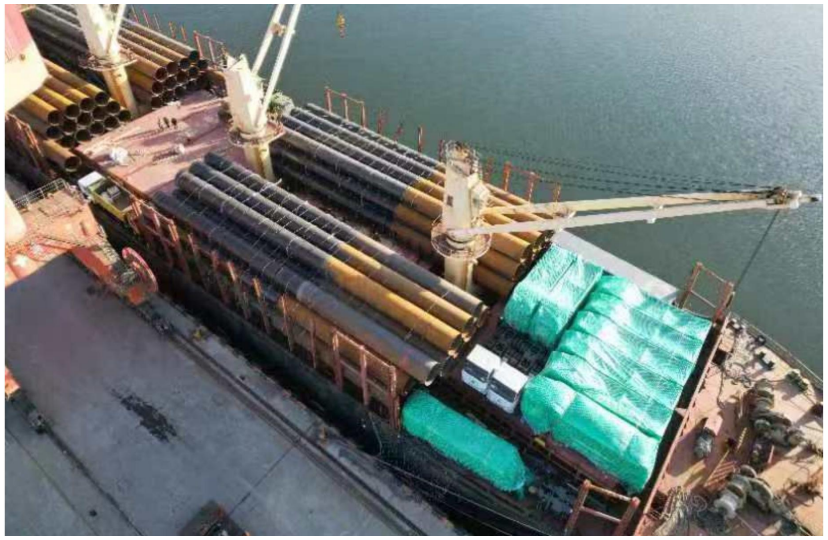



# Transportation of steel pipes by bulk vessel





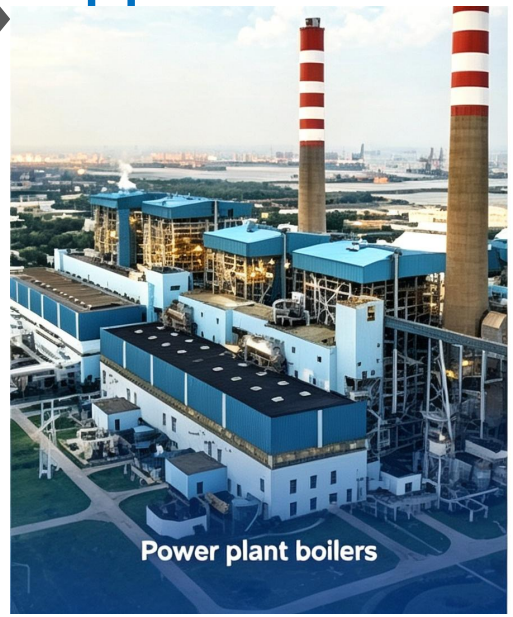



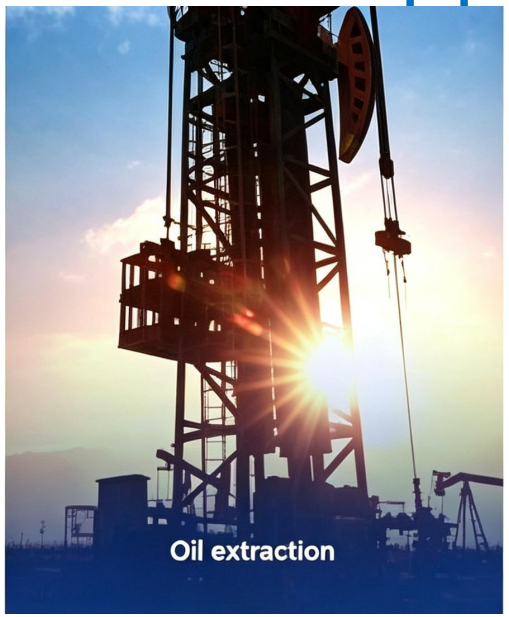


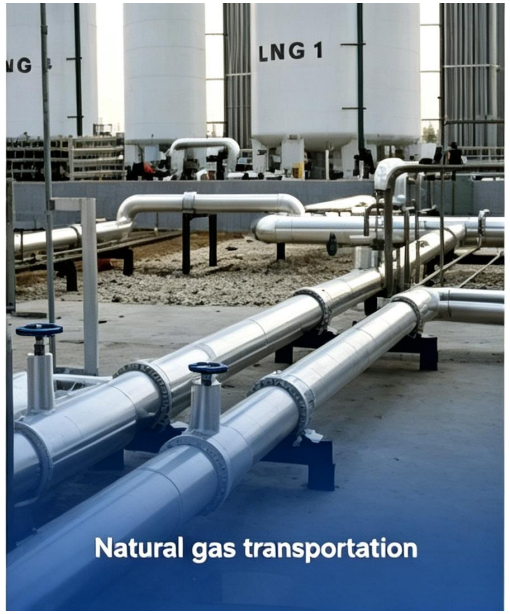


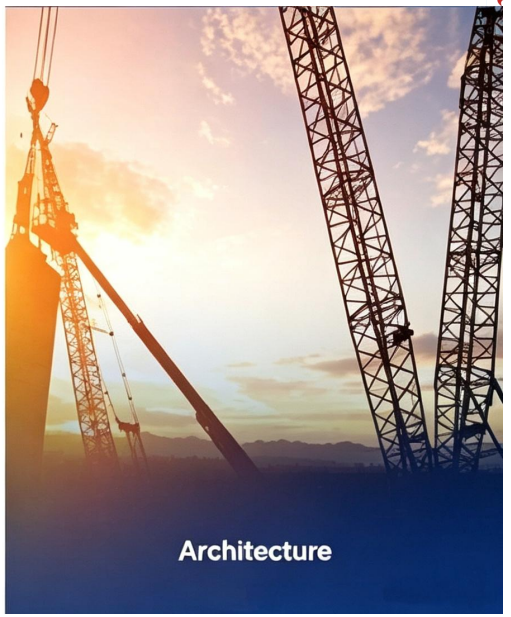


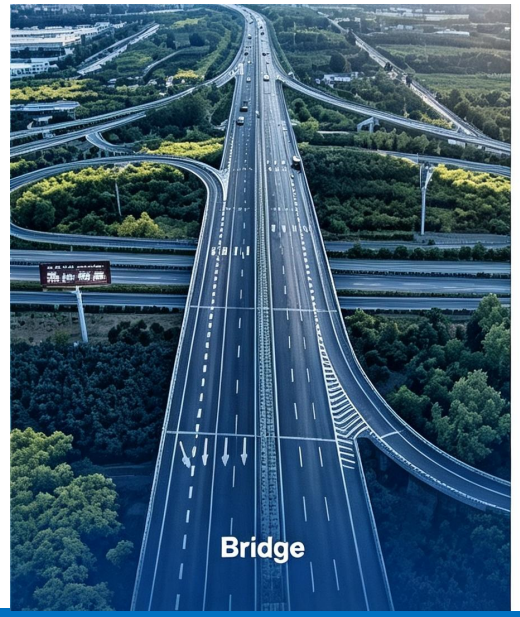
# Application scenarios of steel pipes














# Steel Profiles

# Steel Profiles Grade&Size

## H-Beam

Grade

SS400/SM400/SS490/SS540/SM490A/B/SN490A/B/SM490YA/YB

ASTM A36/A572 GR.50155160165/A992/A709 GR.B50W

S235JR/J0/J2/S275JR/J01J21S355JR1J01J2

S450J0/S275ML/S355ML

Size 1 100mm*100mm-900mm*300mm

Size 2 W4-W33/HP8-HP14

Size 3 HEA100-HEA1000/HEB100-HEB1000/HEM100-HEM1000



# Steel Profiles Grade&Size

## U-Channel

### Grade

Q235,SS400/SM490,A36/A572 GR.50,S235JR/S275JR/S355JR

### Size

150*25*3*6mm --- 125*65*5.3*6.8mm

250*37*4.5mm ---400*102*12.5mm

UPN 50/ UPN 80/ UPN 100/UPN 120/UPN 140/UPN 160 /UPN 180/UPN 200/UPE 50/UPE 80/UPE 100/UPE 120/UPE 140/UPE160 /UPE180



# Steel Profiles Grade&Size

## Angle Bar <Equal and Unequal>

Grade

Q235/Q345/Q420,ASTM A36/A572,S235JR/S275JR/S355JR,SS400 /SS540

Size 1

20*20*2mm---250*250*35mm

Size 2

75*50*5.0mm---200*125*18mm



# Steel Profiles Grade&Size

## Flat / Square Bar

### Grade

Q235/Q275/Q345,SS400,A36/A572 GR.50,S235JR/S275JR/S355JR,

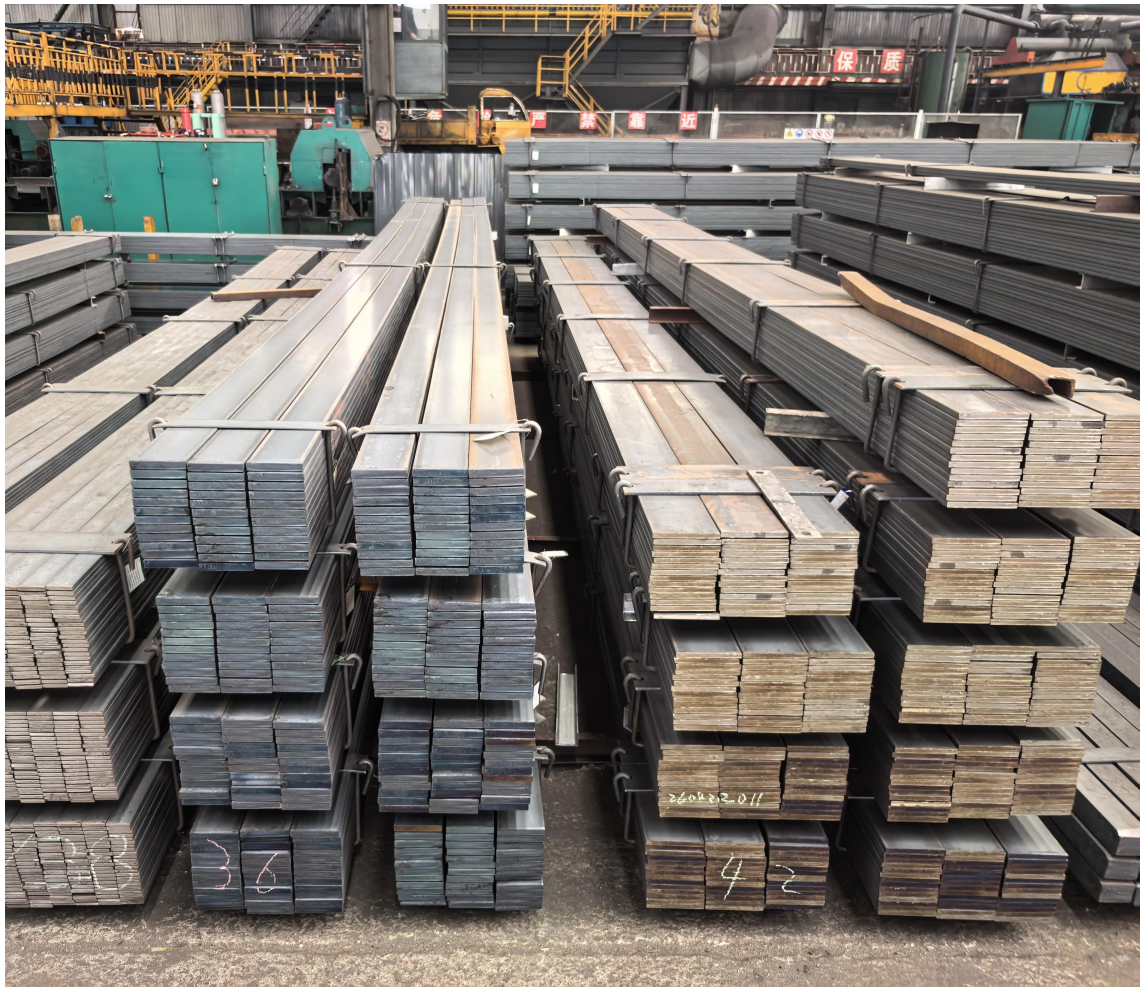
Q235/Q275.3SP/5SP

### Size 1

16-300mm*1.5-15mm*6000-15000mm

### Size 2

9*9---200*200*6000-15000mm



# Steel Sheets Pile Grade&Size

## Hot Rolled Steel Sheets Pile

Cold Rolled Steel Sheet Piles

Type: Z Type And U Type

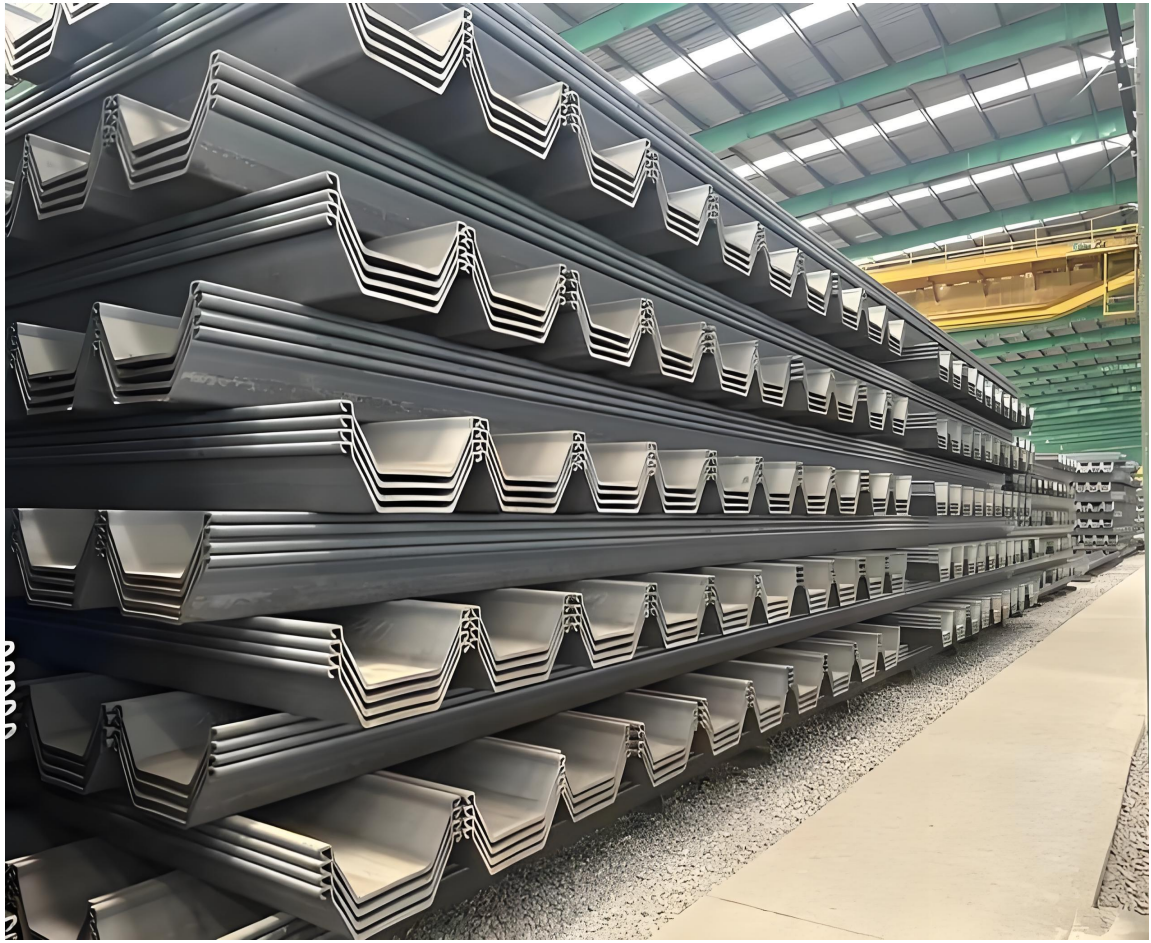
Hot Rolled Z Type:SLZ13-1/13-2/13-3/14-1/14-2/14-3/14-4/14-5/17-3/17-4/17-5/

Cold Rolled Z type:WRZ16-635/18-635/28-635/30-635/32-635/12-650/14-650/-----

-48-700

U Type:400x85/400x100/400x125/400x150---- 500x200/500x225-----

750x205/750x220/750x225



# Steel Plates Grade&Size

Grade

ASTM: A36,A572 GR 50,60,A516 GR 60,7,A709 GR 50,AR450,AR500

GB:Q235B,Q355B,Q420B,Q690B,NM450,NM500

EN:S235,S275,S355,S420,S460

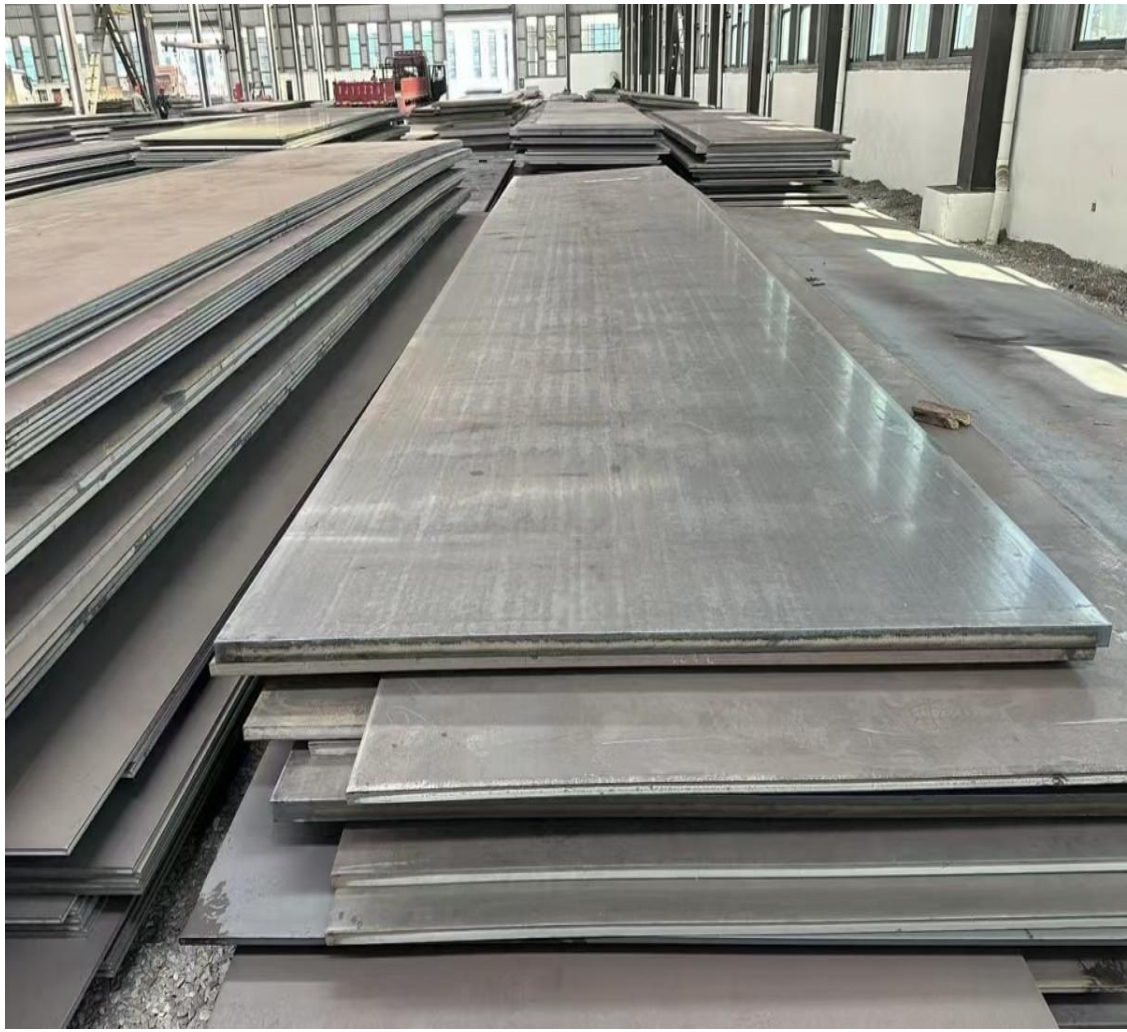
JIS: SS400, SS540

Size

Thickness:1.5mm-400mm

Width: 1000mm-4850mm

Length: 6000mm-25000mm



# Steel Grating Grade&Size

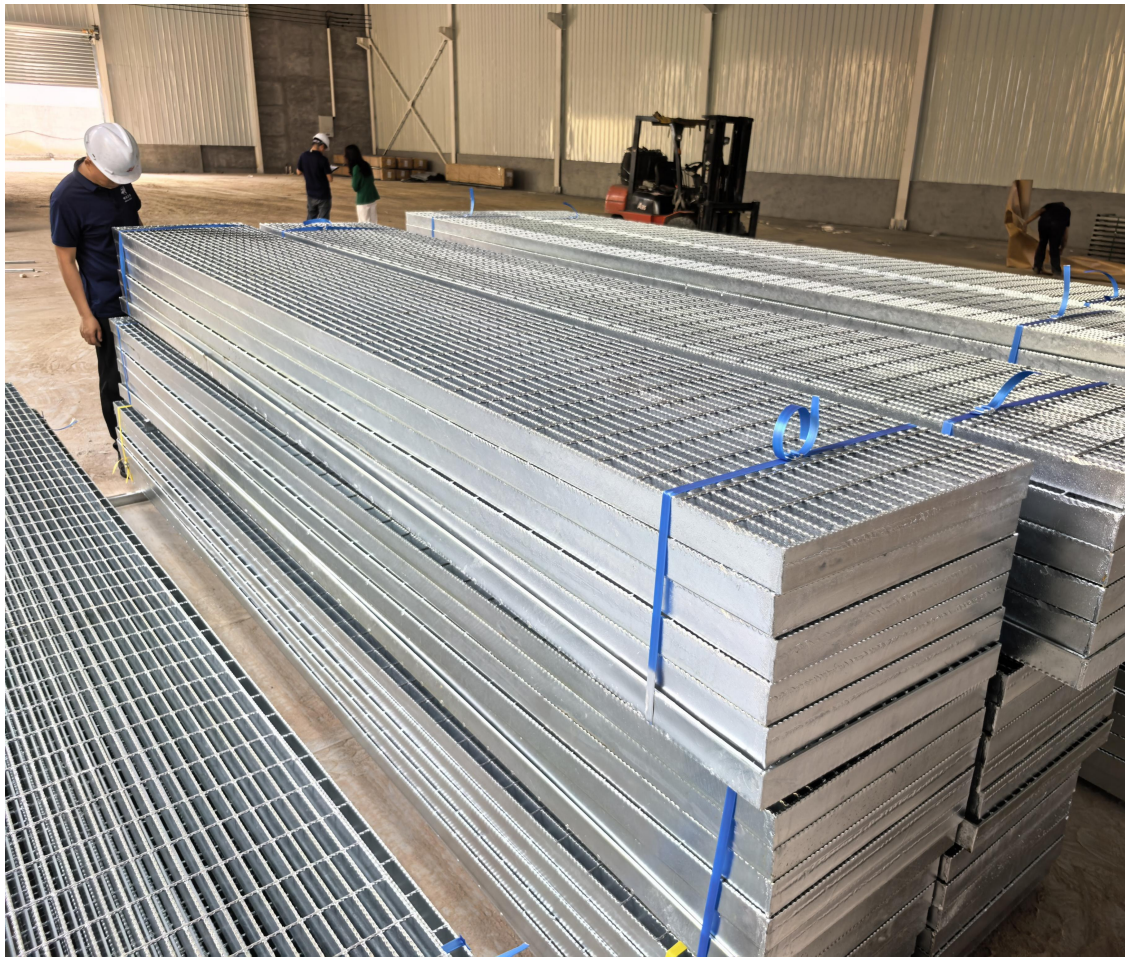
## Grating

### Standard

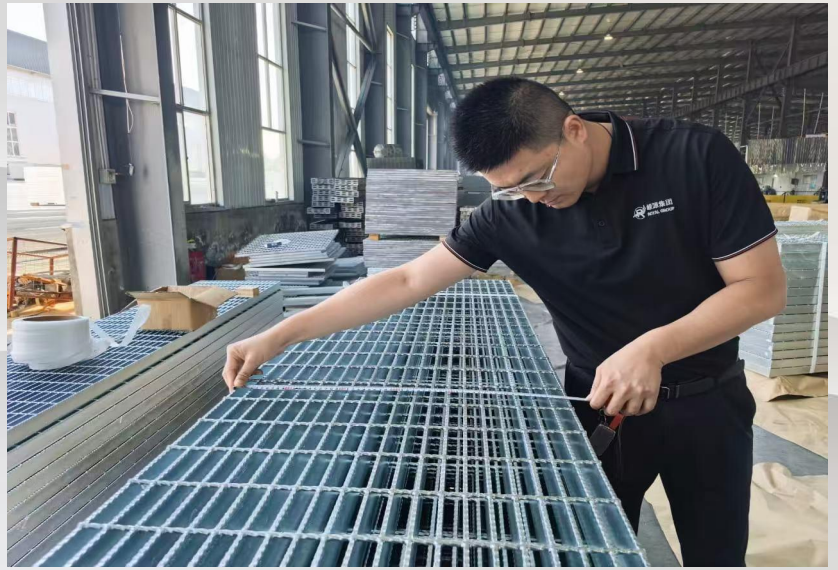
YB/T4001–1998/BS4592–1987 or as per buyer's option

### Size

25x3/25x5/32x3/32x5*30*100，6000x970/903 or production can be according to specific drawings.



# Steel Grating---ROYAL GROUP















# Production Line For Steel Structure

## Steel Structure Factory












Steel structure processing plants inTianjin, with a monthly production capacity of over 20000 tons.

## Facilities for Steel Structure









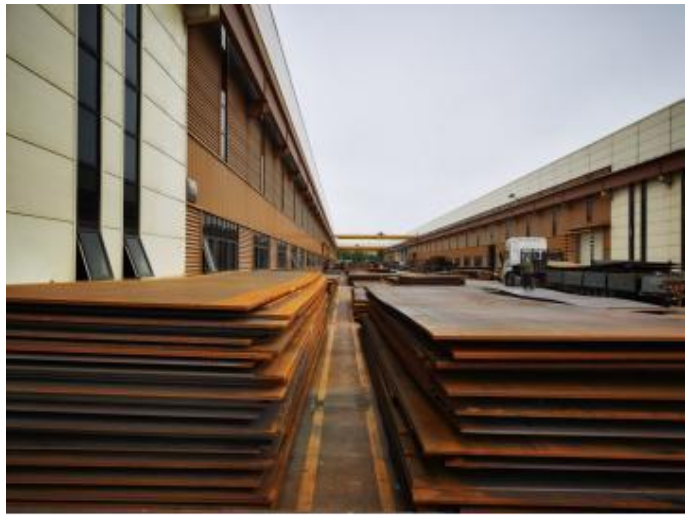
CNC flame cutting machine



**3、主要技术参数**

| | | |
|---|---|---|
| 3.1 | 导轨间距 | 5000 mm |
| 3.2 | 导轨长度 | 14000 mm |
| 3.3 | 有效切割宽度 | 4200 mm |
| 3.4 | 有效切割长度 | 12000 mm |
| 3.5 | 割矩升降行程 | 120 mm |
| 3.6 | 纵向定义轴 | X 轴（沿纵向导轨方向） |
| 3.7 | 横向定义轴 | Y 轴（沿横向横梁方向） |
| 3.8 | 切割材料 | 低碳钢 |
| 3.9 | 切割厚度 | 6～100 mm |
| 3.10 | 切割速度 | 100～750 mm/min（火焰） |
| 3.11 | 行走速度 | 0～6000 mm/min |
| 3.12 | 机器总长度 | 1800 mm |
| 3.13 | 机器总宽度 | 5800 mm |
| 3.14 | 机器总高度 | 2300 mm（从轨道上平面起算） |

## Images of Process








*Achieving Steel Space!*

# MANUFACTRURING PROCESS OF STEEL STRUCTURE

## Production Lines for Box Column and Beam


唐山市生态环境局芦台经济开发区分局



3000 tons of boxed columns and beams per month



1. Strategic objectives: Our company takes the lead in import automated production equipment for box column and beam in combination with market demand, in order to solve the problem of high rise frame and large-span box columns.

2. Process flow: blanking - separator assembly - U-shaped assembly - box- type buckle cover - electroslag welding - laser cantilever root welding - double wire filling welding - double wire submerged arc welding - end milling - riveting welding - shot blasting - two coating and two baking paint lines.

3. Solve the bottleneck of spraying in the industry, with a monthly output of 3,000 tons of boxes

# MANUFACTRURING PROCESS OF STEEL STRUCTURE



Laser Cutting



Laser Welding



Automatic Coating and Drying

*Profesional achievement dreams,*
*service creates value!*

## Typical Welding H-Beams Manufacturing Process


Steel plate leveling


Material cutting


Secondary leveling


T-shaped assembly


H-type welding


H-shaped correction


Component assembly


sandblasting rust

## Material Quality Test



Test piece assembly




Parameter Settings



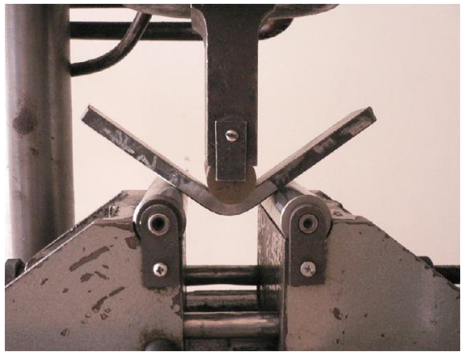
Start welding



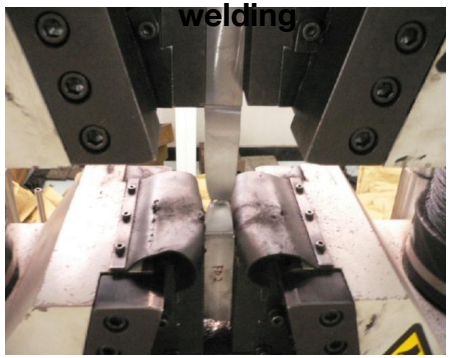
Process Record



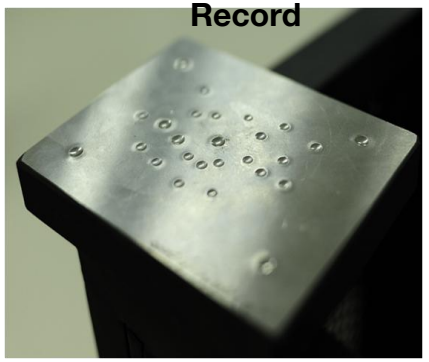
Non-destructive testing



Bend Test



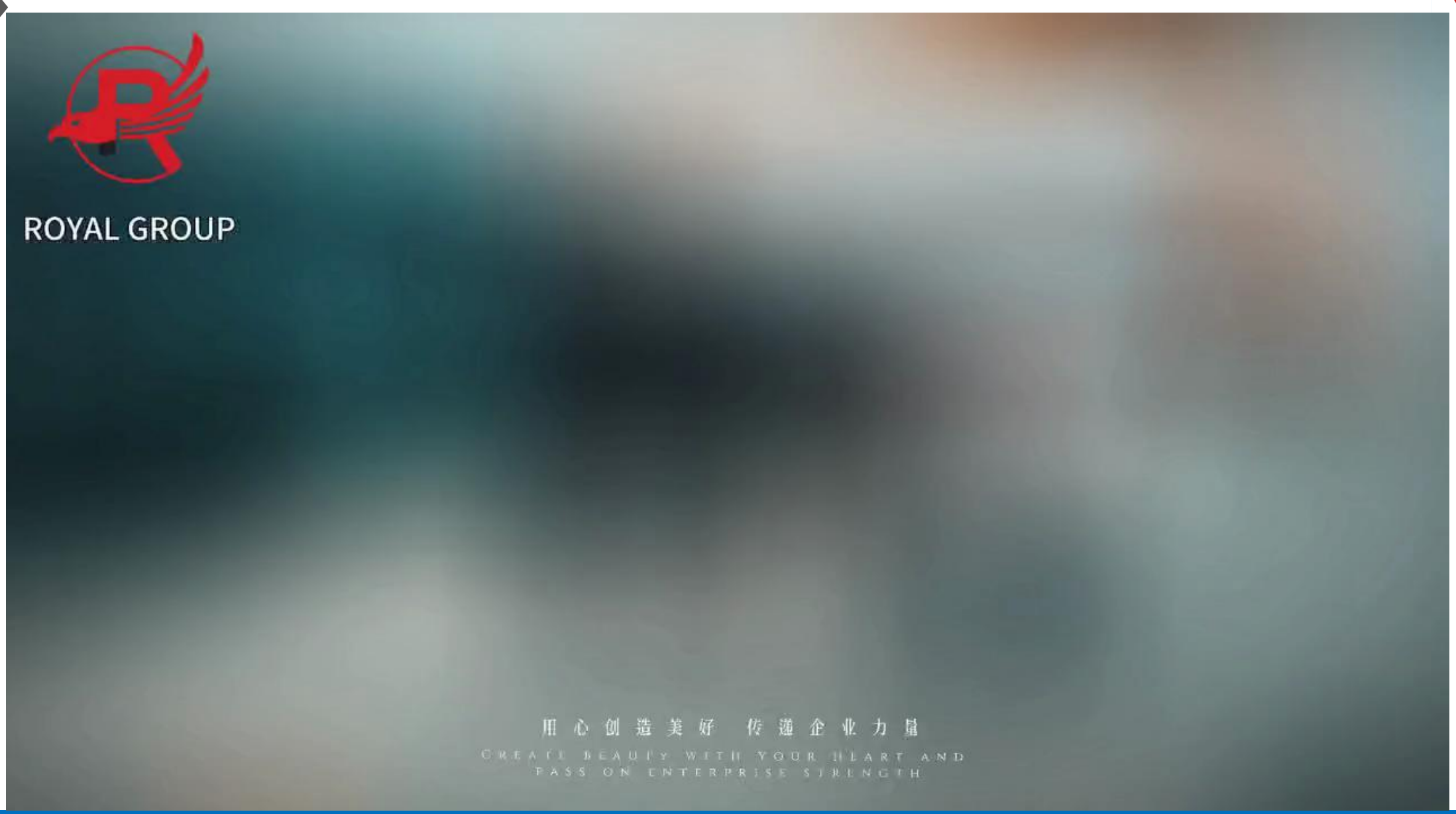
tensile test



Hardness Test

According to the specifications and combined with the structural form of the components, conduct welding process qualification tests on various joint forms.

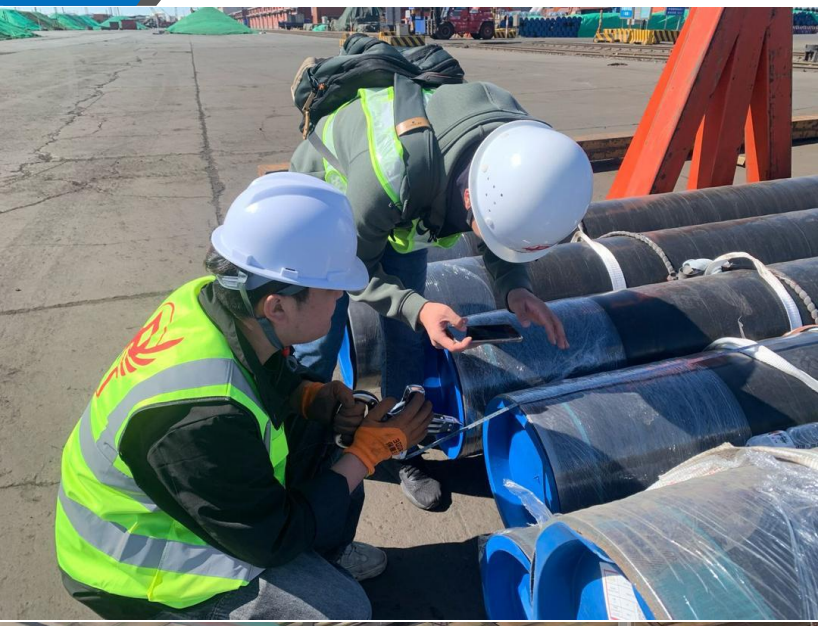
# Steel Structure Production Line





# Project Cases

# Mexico seamless steel pipe for oil&gas pipeline transportation










质量证明书

QUALITY CERTIFICATE

| | |
|---|---|
| CUSTOMER | |
| PURCHASER | |
| SPECIFICATION | API 5L-第46版(2019年5月1日) |
| CONTRACT NO. | OP12503D046002 |
| PRODUCT | 无缝平端管线管 |
| LEVEL | PSL-1 |

| PRE SHIPMENT | | | | | |
|---|---|---|---|---|---|
| Product name(s) & reference(s) | SEAMLESS STEEL TUBE 411mm*12.7mm*12000mm 411mm*12.7mm*11500mm - | | | | |
| Client Order No. | N/A | Supplier | Royal Construction LTD | | |
| Client | ARS | E-Mail | sales11@royalsteel.com.cn | Reference No. | PSI250421ARS-02 |
| Order qty | 820 | Telephone | +86 180 0215 9198 | Inspection date | 24-04-2025 - 25-04-2025 |
| Freight Forwarder | N/A | Address | Century Steel Circle, No 6 Lianyiku Road, Wuqing District, 30170, Tianjin, China | Inspection location | China |
| Port of destination | N/A | Website | | Factory address | |
| | | | | Total no. of items | 1 |
| FINAL RESULT | ✓ Passed | | | | |
| | SEE DETAILS BELOW. THE CLIENT WILL MAKE A DECISION. | | | | |

AsiaIBS Sourcing and Inspections

**1. INSPECTION SUMMARY**

| INSPECTION SECTIONS | RESULTS | COMMENTS |
|---|---|---|
| Quantity was the same as Packing List | ✓ Passed | Loaded quantity was the same as PL |
| Quality of Product & Packing is on good condition | ✓ Passed | As per requirement.No defects were found during LI |
| Shipping Marks as per requirement | ✓ Passed | As per requirement |
| Label as per requirement | ✓ Passed | As per requirement |
| Barcode & Artworks as per requirement | ✓ Passed | As per requirement |
| Container Quality is good for Product | On Hold | N/A |
| Packing description | ✓ Passed | Bulk |



**2. ASIA IBS COMMENTS**

Finished quantity same as packing list ,no goods loaded during the inspection

**3. TOTAL INSPECTED QUANTITY**

| PACKING TYPE | EXPECTED QUANTITY IN FACTORY/WAREHOUSE | INSPECTED QUANTITY | ASIA IBS COMPLEMENTARY COMMENTS |
|---|---|---|---|
| Bulks | 820pcs/820PACKAGES | 820pcs/820PACKAGES | 820pcs/820PACKAGES, Finished quantity same as packing list ,no goods loaded during the inspection |

**4. PACKING LIST ASIA IBS**

| | Product | Quantity(Pcs) | Quantity(PACKAGES) | Pcs/PACKAGES |
|---|---|---|---|---|
| 1 | SEAMLESS STEEL TUBE 411mm*12.7mm*12000mm | 807 | 807 | 1 |
| | SEAMLESS STEEL TUBE 411mm*12.7mm*11500mm | 13 | 13 | 1 |
| Total | | 820 | 820 | |

**5. PRODUCT DETAILS**

| DETAILS | RESULTS | COMMENTS |
|---|---|---|
| Label | ✓ Passed | As per requirement |
| Model/ Number of Part | ✓ Passed | Product's name matched the PL |
| Shipping Marks | ✓ Passed | As per requirement |
| Care Instructions | ✓ Passed | Included. According to client's requirements |
| Country of Origin | ✓ Passed | China |
| Importer Information | ✓ Passed | As per requirement |
| Owner's Manual and Guarantee | ✓ Passed | Included. According to client's requirements |
| Damage Packaging | ✓ Passed | No damaged packaging was found |

# Mexico seamless steel pipe for oil&gas pipeline transportation





Project location:  Mexico
Product: SMLS STEEL PIPE
Standard and material: API5L X52 PSL1
Quantity:1300Tons

Specifications: OD 411mm,WT 12.7mm,LENGTH 12.2m.
Application: Oil&Gas
Royal team conduct on-site inspection and supervise products quality .

# Venezuela natural gas pipeline maintenance and replacement













# Venezuela natural gas pipeline maintenance and replacement



Project location: Venezuela
Product:SMLS STEELPIPE
Standard and material: ASTM A53 Gr.B
Quantity:3,200Tons



Specifications: OD 101.6-411mm,WT 9.5-12.7mm, LENGTH 6-12m.
Application: Lake Maracaibo natural gas pipeline maintenance & replacement

# Zimbabwe 28.5km Sewage Discharge



Project location:Zimbabwe
Product: DICTILE IRON PIPE
Standard: ISO 2531
Quantity:1,800Tons




Specifications: DN300,DN400,DN500,DN800LENGTH 6m.
Application: Municipal sewage project.
The client visited our company headquarters and production facilities in China in person.

# (On-site construction)Pipeline Transportation



Construction of 10.8 km of 10 ″ diameter onshore pipeline, including 6″ diameter HDPE fiber optic, works in separation battery and compression station, launching of pipes in swamp area and HDDs.



Offshore works using 1,350-meter HDD, which makes it the longest arrival in Venezuela.

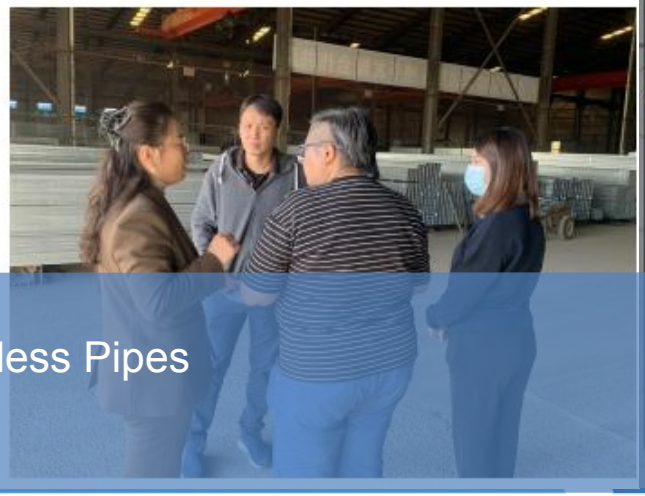
# Malaysia Data Center









Project location: Malaysia
Product: Structure Steel & Seamless Pipes
Project Quantity: 9800 Tons
Application: Data Center

# (On-site construction)Steel structure project







**Project location: Saudi Arabia**

**Product: Steel Structure Products**

**, Steel Consumption: 2350 tons**

**Land Area: 13,000 square meters**

**Application: School Construction**









# (On-site construction)Steel structure project




Project location: Saudi Arabia
Product: Steel Structure Products
Steel Consumption: 2350 tons



Land Area: 13,000 square meters
Application: School Construction

# (On-site construction)Steel structure project



Project location:  Guyana
Product: Steel Structure
Steel Consumption: 800 tons (18,000 square meters)
Application: Parking Lot



Project location: Guatemala
Product: Steel Structure
Steel Consumption: 3500 tons(6500 square meters)
Application: Logistic Park

# (On-site construction)Steel structure project





Project location: Guatemala
Product: Steel Structure
Project area: 50,000m$^2$
Application: Storage Warehouse

# (On-site construction)Steel structure project





Project location: Guatemala
Product: Steel Structure
Project area: 50,000m$^2$
Application: Storage Warehouse

# Steel structure project--ROYAL GROUP





Project location: Costa Rica
Product: Steel Structure
Project area: 32,000m$^2$
Application: Storage Warehouse

# (On-site construction)Steel structure project





Project location: Costa Rica
Product: Steel Structure
Project area: 32000$m^2$
Application: Storage Warehouse

# (On-site construction)Steel structure project





Project location: Guatemala
Product: Steel Structure
Steel Consumption: 5000 Tons
Application: 20-Story Apartment project

# (On-site)Philippines riverbank cofferdam project



Project location: Philippines
Product: Steel Sheet Piles
Project Quanity: 2300tons
Application: Riverbank Cofferdam Project



# After-Sales Service&Added Value

# Royal Quality Control System

Raw material inspection

(chemical composition, physical properties)

Production process control

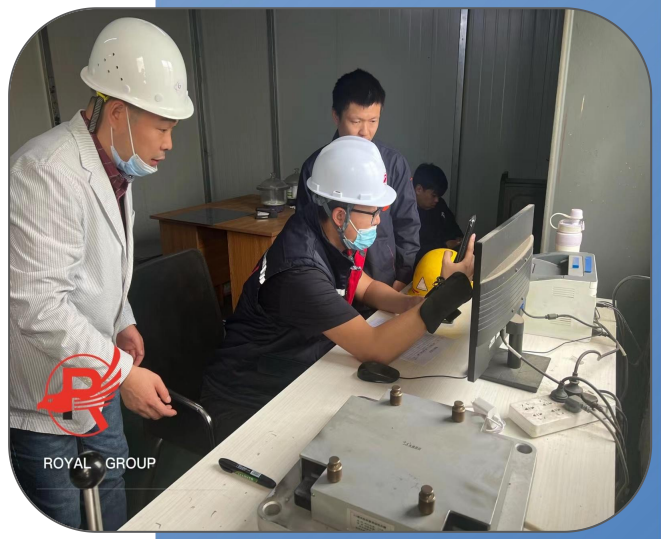
(machine adjustment)

Inspection of finished products

(dimension, surface, chemical, physical)

Final inspection before shipment
(package, quantity, weight, label)



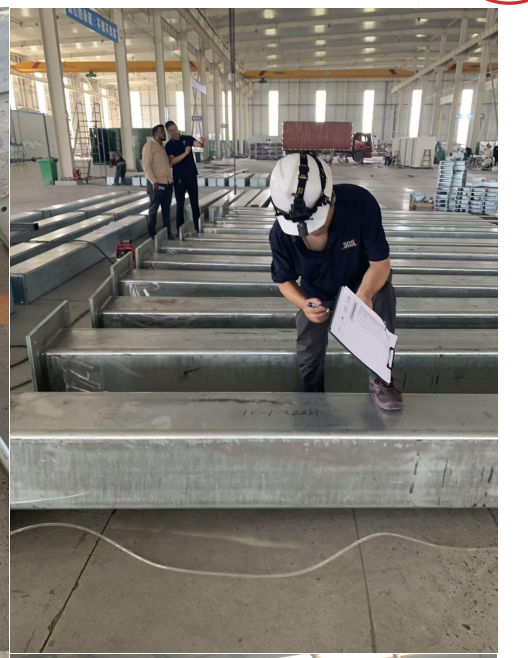
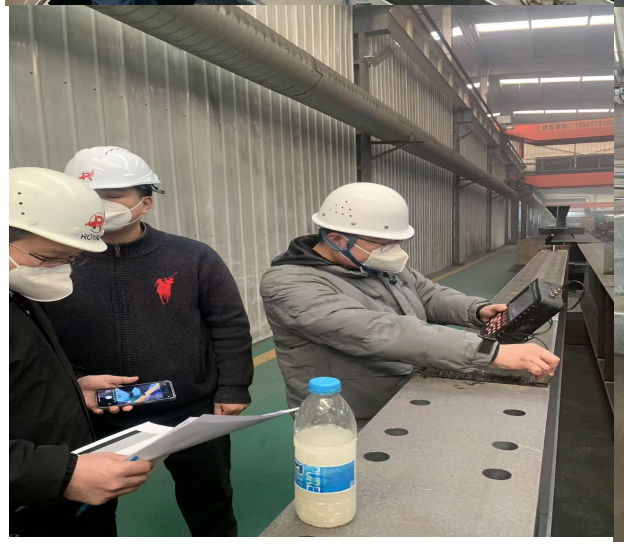







# SGS,BV Third Party Inspection






# Packaging&Loading Inspection







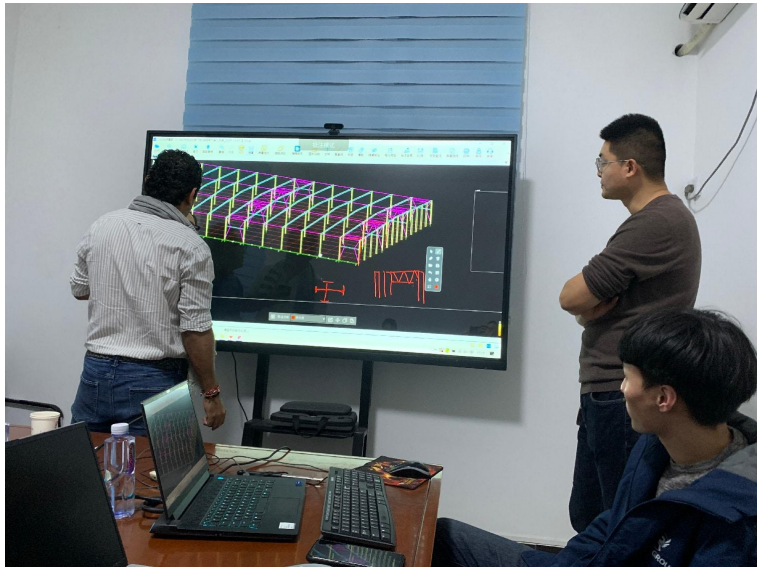




# Customer Inspection In Person







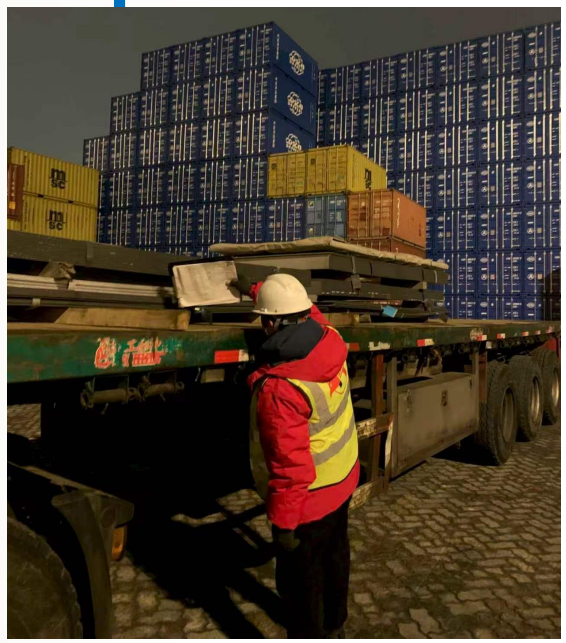






# Port Loading Supervision






We provide 24-hour loading supervision services at major seaports including Tianjin Port, Shanghai Port and Lianyungang Port.

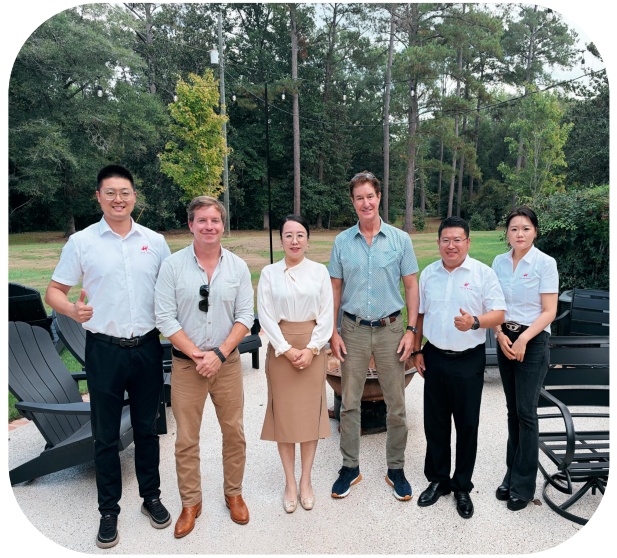




# Customer Reference

# Customers visit in the United States







# Customers visit in Dominican Republic





















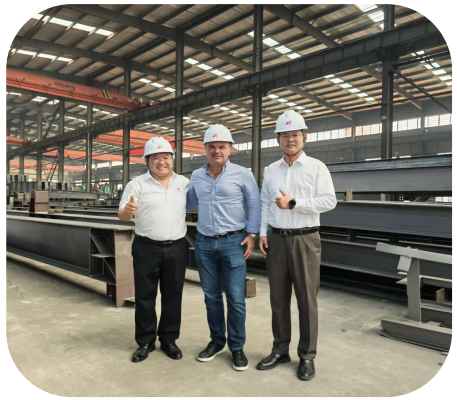




# Customers visit in Guatemala













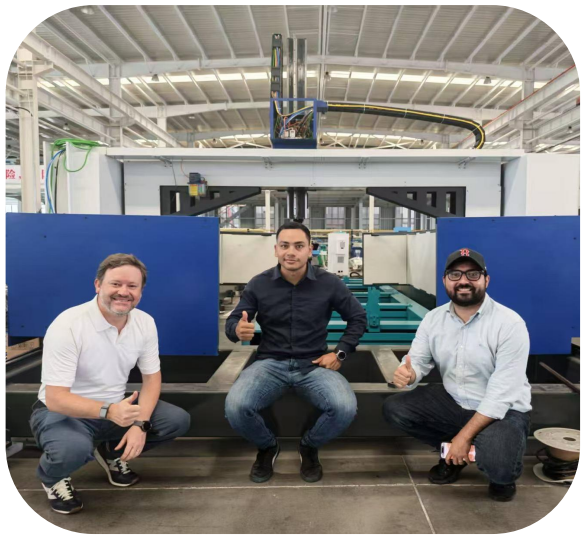





# Customers visit in Guatemala
















# Customers visit in Mexico





















# Americas Customer Visits




































# Southeast Asia & Middle East Customer Visits



















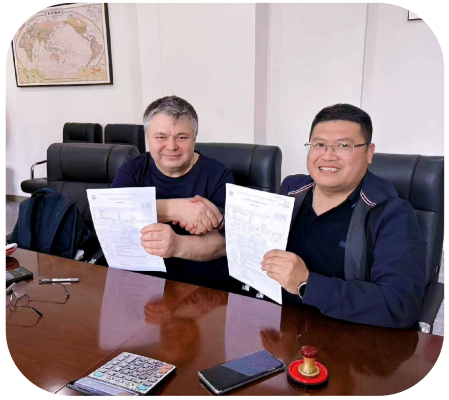
















# 2026 Spring Canton Fair















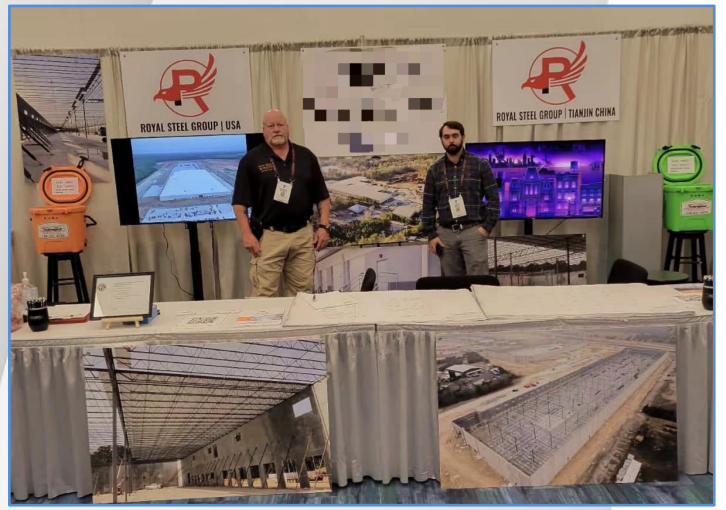
# International Exhibition




Jakarta,-Indonesia
2026




Philippines-Manila
2026




United State
2025




Vietnam-HCMC
2026

# OGA Malaysia & Gastech Thailand

















# ROYAL Team Showcase

























Every member of the Royal Team pursues dreams and draws the blueprint of the enterprise through dedication and hard work. We build classics with superior quality, serve clients with sincere commitment, and deliver excellence with integrity. Fueled by full enthusiasm and passion, all Royal members march toward an even brighter future.

# Company Culture

## Welfare

# Corporate Philanthropy



























During the past over 15 years since our company's establishment, we have been dedicated to public welfare. We have made more than 120 donations covering patients with serious illnesses, disabled children, orphans, widows, community institutions, hometown revitalization, poverty alleviation, disaster relief and student support.

We help sick colleagues and disadvantaged children with love. The total value of donated materials and funds exceeds 10 million RMB.



# ROYAL SUPPLY(TIANJIN)CO.,LTD

In this world of 8 billion people , ROYAL is grateful to meet you as our respected customer. ROYAL will ensure you experience the most distinguished service, serving you as god !

Welcome to cooperate with us my respected god !

Chief Executive Officer

Cherry Yang

**Welcome to Royal ! Thank you!**